

the cotton warp threads weave a broken 2/2 twill. The warp threads are arranged one rubber thread, four cotton threads, repeated, ending with rubber threads at the selvages, so producing a ribbed effect. The mid-line warp threads are coloured blue. The fabric is clean and reasonably free from weaving defects and contains not more than traces of leaf residue, seed coat and other impurities.

Elastic Web Bandage may be dyed flesh-colour. It is in one continuous length with no joins.

**Fibre identification** Complies with the tests for *cotton* and *rubber* or for *cotton*, *rubber* and *viscose*, Appendix XX A.

**Elasticity** The regain length is not more than 60% of the fully-stretched length, Appendix XX F.

**Threads per 10 cm** Warp: cotton, 144 to 172; rubber, 36 to 44, Appendix XX C1, Method III; weft: 544 to 644, Appendix XX C2.

**Weight per unit area** Not less than 227 g m<sup>-2</sup>, Appendix XX D1, Method I.

**Water-soluble and ether-soluble substances** Carry out the methods for *water-soluble substances*, Appendix XX M, Method II, and for *ether-soluble substances*, Appendix XX N. The sum of the values found is not more than 1.0%.

**Labelling** The label on the unit container, the label on the shelf container and the label on the outer transit container state, where appropriate, that the bandage has been dyed.

## Extension Plaster

Extension Strapping; Orthopaedic Strapping

Extension Plaster consists of a woven fabric, elastic in the weft, spread evenly with an adhesive mass containing Zinc Oxide which does not offset when the plaster is unrolled. The warp threads consist of (a) cotton or (b) viscose or (c) combined cotton and viscose yarn, singles or twofold thread with a count not finer than 59 tex, twisted to contain four to eight turns per cm. The weft threads consist of singles or twofold cotton threads with a count after crêpe-twisting, not finer than 28 tex, each containing not less than 12 turns per cm for singles threads or not less than 16 folding turns per cm, arranged two threads S-twist, two threads Z-twist, repeated. The fabric is clean and reasonably free from weaving defects and contains not more than traces of leaf residue, seed coat and other impurities. It is in one continuous length with no joins. The mass may be porous or permeable to air and water vapour.

Extension Plaster may be dyed.

**Content of zinc oxide in the adhesive mass** Not less than 10.0%, Appendix XX Q.

**Adhesiveness** Complies with the tests, Appendix XX H.

**Elasticity** The regain width is not more than 80% of the fully-stretched width, Appendix XX F, with the following modifications. Carry out the test on the width of the material, applying a force of 10 N per cm length (about 1.0 kgf per cm length).

**Weight of adhesive mass** Not less than 220 g m<sup>-2</sup>, Appendix XX D3, using Method I of Appendix XX D2.

**Width of plaster** Plaster not more than 5 cm wide does not vary by more than  $\pm 1.5$  mm from the declared width. Plaster more than 5 cm wide does not vary by more than  $\pm 2.5$  mm from the declared width.

### Fabric

**Fibre identification** After removal of the adhesive mass, complies with the tests for *cotton* or for both *cotton* and *viscose*, Appendix XX A.

**Minimum breaking load** Not less than 5 kg per cm width, Appendix XX E, Method I.

**Threads per 10 cm** Warp: not less than 82, Appendix XX C2; weft: not less than 185, Appendix XX C1, Method II.

**Weight per unit area** Not less than 200 g m<sup>-2</sup>, Appendix XX D2, Method I.

**Labelling** If the dressing has been dyed, the label on the unit container, the label on the shelf container and the label on the outer transit container state the colour of the final dressing.

## Half-spread Elastic Adhesive Bandage

Half-spread Zinc Oxide Elastic Adhesive Bandage

Half-spread Elastic Adhesive Bandage consists of a woven fabric, elastic in the warp, which has been partially but evenly spread with an adhesive mass containing Zinc Oxide which does not offset when the bandage is unrolled. The area of the spread portion, excluding any margin, is not less than 50 per cent of the total area. The warp threads consist of twofold cotton threads with a count after crêpe-twisting, not finer than 45 tex, each containing not less than 17 folding turns per cm, arranged two threads S-twist, two threads Z-twist, repeated. The weft threads consist of (a) cotton or (b) viscose or (c) combined cotton and viscose yarn, with a count not finer than 70 tex. The fabric is clean, and reasonably free from weaving defects and contains not more than traces of leaf residue, seed coat and other impurities. It is in one continuous length with no joins.

Half-spread Elastic Adhesive Bandage may be dyed.

**Content of zinc oxide in the adhesive mass** Not less than 10.0%, Appendix XX Q.

**Elasticity** The regain length is not more than 80% of the fully-stretched length, Appendix XX F.

**Weight of adhesive mass** Not less than 120 g m<sup>-2</sup>, calculated with reference to the spread area of the bandage, Appendix XX D3, using Method II of Appendix XX D2.

**Fabric**

**Fibre identification** After removal of the adhesive mass, complies with the tests for *cotton* or for both *cotton* and *viscose*, Appendix XX A.

**Threads per 10 cm** Warp: not less than 170, Appendix XX C1, Method III; weft: not less than 78, Appendix XX C2.

**Weight per unit area** Not less than 130 g m<sup>-2</sup>, Appendix XX D2, Method II.

**Labelling** If the bandage has been dyed, the label on the unit container, the label on the shelf container and the label on the outer transit container state the colour of the final bandage.

## Heavy Cotton and Rubber Elastic Bandage

Heavy Cotton and Rubber Elastic Bandage consists of characteristic fabric of plain weave. The warp threads consist of twofold cotton threads with a count not finer than 9 tex, twisted to contain 11.2 turns per cm, and of rubber threads with a count not finer than 40's. The weft threads consist of twofold viscose threads with a count not finer than 32 tex. The warp threads are arranged one rubber thread, ten cotton threads, repeated, ending with two rubber threads at the selvages. The fabric is clean and reasonably free from weaving defects and contains not more than traces of leaf residue, seed coat and other impurities. It is in one continuous length with no joins.

One end of the bandage is folded over to form a loop by stitching the end to one side of the bandage with a stitched overlap. The other end of the bandage is stitched and provided with an elastic bandage fastener with metal grips.

Heavy Cotton and Rubber Elastic Bandage may be dyed.

**Fibre identification** Complies with the tests for *cotton*, *rubber* and *viscose*, Appendix XX A.

**Elasticity** The regain length is not more than 60% of the fully-stretched length when determined on the unstitched part of the bandage, Appendix XX F.

**Length** The unstitched part of the bandage is not less than 1.8 m long.

**Size of loop** The loop is produced from 16 cm of material, about 1.25 cm being taken up by the stitched overlap.

**Threads per 10 cm** Warp: cotton, 160 to 192; rubber, 16 to 20, Appendix XX C1, Method III; weft: 144 to 172, Appendix XX C2.

**Weight per unit area** Not less than 150 g m<sup>-2</sup>, Appendix XX D1, Method I.

**Labelling** If the bandage has been dyed, the label on the unit container, the label on the shelf container and the label on the outer transit container state the colour of the final bandage.

## Polyamide and Cellulose Contour Bandage

Polyamide and Cellulose Contour Bandage consists of a characteristic fabric of plain weave or of double-pick needleloom weave. The warp threads consist of bulk-textured filament polyamide with a count, after crimping, not finer than 15 tex. The weft threads consist of cotton or of viscose with a count not finer than 15 tex. The fabric is clean and reasonably free from weaving defects and contains not more than traces of leaf residue, seed coat and other impurities. It is in one continuous length with no joins and has fast edges.

For the purposes of this monograph the width is that portion between and including the fast edges or needleloom selvages of the unstretched bandage.

**Fibre identification** Separately remove threads from the warp and the weft to free a few fibres for examination. The warp threads comply with the tests for *polyamide 6* or for *polyamide 6/6* and the weft threads comply with the tests for *cotton* or for *viscose*, Appendix XX A.

**Elasticity** The fully-stretched length is not less than twice the length of the unstretched material. The regain length is not more than two-thirds of the fully-stretched length, Appendix XX F.

**Threads per 10 cm** Warp: 111 to 125, Appendix XX C1, Method III; weft: 67 to 81, Appendix XX C2.

**Weight per unit area** Not less than 30 g m<sup>-2</sup>, Appendix XX D1, Method I.

**Ether-soluble substances** Not more than 3.0%, Appendix XX N.

**Water-soluble substances** Not more than 1.5%, Appendix XX M, Method I.

**Fluorescence** When examined under ultra-violet light (365 nm) a layer about 5 mm in thickness may display a slight brownish-violet fluorescence and a few yellow particles. Not more than a few isolated fibres show an intense blue fluorescence.

## Titanium Dioxide Elastic Adhesive Bandage

Porous Flexible Adhesive Bandage; Titanium Dioxide Permeable Elastic Adhesive Bandage

Titanium Dioxide Elastic Adhesive Bandage consists of a woven fabric, elastic in the warp, which has been spread evenly with an adhesive mass containing Titanium Dioxide. The adhesive mass is free from rubber and zinc oxide. The warp threads consist of twofold cotton threads with a count after crêpe-twisting not finer than 45 tex, each containing not less than 17 folding turns per cm, arranged two threads S-twist, two threads Z-twist, repeated. The weft threads consist of (a) cotton or (b) viscose or (c) combined cotton and viscose yarn, with a count not finer than 70 tex. The