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## Phenoxymethylpenicillin Tablets

### [General Notices](#)

Details for the public consultation of this monograph are as follows:

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Notes:	Revision to monograph Addition of Related Substances procedure and specific impurity limits Revision to Assay procedure.

### Action and use

Penicillin antibacterial.

### DEFINITION

Phenoxymethylpenicillin Tablets contain Phenoxymethylpenicillin Potassium.

*The tablets comply with the requirements stated under Tablets and with the following requirements.*

**Content of phenoxymethylpenicillin, C<sub>16</sub>H<sub>18</sub>N<sub>2</sub>O<sub>5</sub>S, calculated as the sum of the contents of phenoxymethylpenicillin and 4-hydroxyphenoxymethylpenicillin**

92.5 to 107.5% of the stated amount of phenoxymethylpenicillin.

### IDENTIFICATION

A. Shake a quantity of the powdered tablets containing the equivalent of 80 mg of phenoxymethylpenicillin with [water](#), dilute to 250 mL with [water](#) and filter. The [light absorption](#) of the filtrate, [Appendix II B](#), exhibits maxima at 268 nm and 274 nm and a minimum at 272 nm.

B. Shake a quantity of the powdered tablets containing the equivalent of 10 mg of phenoxymethylpenicillin with 10 mL of [water](#), filter and add 0.5 mL of [neutral red solution](#). Add sufficient 0.01M [sodium hydroxide](#) to produce a permanent orange colour and then add 1.0 mL of [penicillinase solution](#). The colour changes rapidly to red.

C. Ignite 0.5 g of the powdered tablets, add 5 mL of [2M hydrochloric acid](#), boil, cool and filter. The filtrate yields reaction B characteristic of *potassium salts*, [Appendix VI](#).

## TESTS

### Dissolution

Comply with the requirements for Monographs of the British Pharmacopoeia in the [dissolution test for tablets and capsules](#), [Appendix XII B1](#).

#### TEST CONDITIONS

- (a) Use Apparatus 1, rotating the basket at 100 revolutions per minute.
- (b) Use 900 mL of a 0.68% w/v solution of [potassium dihydrogen orthophosphate](#), adjusted to pH 6.8 by the addition of 1M [sodium hydroxide](#), at a temperature of 37°, as the medium.

#### PROCEDURE

- (1) After 45 minutes withdraw a 10 mL sample of the medium and measure the [absorbance](#) of the filtered sample, suitably diluted with the dissolution medium if necessary, at the maximum at 268 nm, [Appendix II B](#), using dissolution medium in the reference cell.
- (2) Measure the [absorbance](#) of a suitable solution of [phenoxymethylpenicillin potassium BPCRS](#) in dissolution medium using dissolution medium in the reference cell.

#### DETERMINATION OF CONTENT

Calculate the total content of phenoxymethylpenicillin,  $C_{16}H_{18}N_2O_5S$ , in the medium from the absorbances obtained and from the declared content of  $C_{16}H_{18}N_2O_5S$  in [phenoxymethylpenicillin potassium BPCRS](#).

### Related substances

Carry out the method for liquid chromatography [Appendix III D](#), using the following solutions in solution A. Prepare immediately before use.

Solution A To 250 volumes of 0.2 M *Potassium dihydrogen phosphate* add 500 volumes of [water](#), adjust to pH 6.5 with a 0.84% w/v solution of [sodium hydroxide](#), dilute to 1000 volumes with [water](#)

- (1) Dissolve a quantity of the powdered tablets containing the equivalent of 0.4% w/v of phenoxymethylpenicillin.
- (2) Dilute 1 volume of solution (1) to 100 volumes.
- (3) 0.4% w.v [phenoxymethylpenicillin for system suitability EPCRS](#)
- (4) Dilute 1 volume of solution (2) to 5 volumes.

#### CHROMATOGRAPHIC CONDITIONS

- (a) Use a stainless steel column (15 cm x 4.6 mm) packed with *end capped octadecylsilyl silica gel for chromatography* (3  $\mu$ m) (YMC-Pack Pro is suitable).
- (b) Use gradient elution and the mobile phase described below
- (c) Use a flow rate of 1.5 mL per minute
- (d) Use a column temperature of 50 °
- (e) Use a detection wavelength of 254 nm
- (f) Inject 20  $\mu$ L of each solution

#### MOBILE PHASE

Mobile Phase A 10 volumes of phosphate buffer solution pH 3.4, 30 volumes of methanol, and 60 volumes of water

Mobile phase B 5 volumes of phosphate buffer solution pH 3.4, 35 volumes of water, and 60 volumes of methanol.

Time (Minutes)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Comment
0-2	85	15	isocratic
2-5	85→70	15→30	linear gradient
5-17	70→0	30→100	linear gradient
17-22	0	100	isocratic
22-23	0→85	100→15	linear gradient
23-35	85	15	re-equilibration

When the chromatograms are recorded under the prescribed conditions, the relative retentions with reference to phenoxymethylpenicillin (retention time, about 11 minutes) are: impurity B, about 0.3; impurity D, about 0.4; impurity E, about 0.55 and 0.61; impurity F, about 0.88 and 0.95

#### SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (3), the [resolution](#) between the peaks due to the epimers of impurity F is at least 3.0

#### LIMITS

Identify any peaks in the chromatogram obtained with solution (1) corresponding to impurities B, D, E, and F using the chromatogram supplied with [phenoxymethylpenicillin for system suitability EPCRS](#), and the chromatogram obtained with solution (3).

Multiply the area of any peak corresponding to impurity B, D, and E by the following correction factors respectively: 0.6, 1.7, and 1.3.

In the chromatogram obtained with solution (1):

the sum of the areas of any peaks corresponding to the isomers of impurity E or the epimers impurity F is not greater than the area of the principal peak in the chromatogram obtained with solution (2) (1.0% of each);

the area of any peak corresponding to impurity B is not greater than 0.3 times the area of the principal peak in the chromatogram obtained with solution (2) (0.3%);

the area of any peak corresponding to impurity D is not greater than 4 times the area of the principal peak in the chromatogram obtained with solution (2) (4.0%);

the area of any other secondary peak is not greater than the area of the principal peak in the chromatogram obtained with solution (4) (0.2%);

the sum of the areas of all the secondary peaks, other than impurity D, is not greater than 4 times the area of the principal peak in the chromatogram obtained with solution (2) (4.0%).

Disregard any peak with an area less than 0.75 times the area of the principal peak in the chromatogram obtained with solution (4) (0.15%).

## ASSAY

Weigh and powder 20 tablets. Carry out the method for liquid chromatography, Appendix III D, using the following solutions in solution A prepared immediately before use.

Solution A: To 250 volumes of 0.2 M [potassium dihydrogen phosphate](#) add 500 volumes of [water](#), adjust to pH 6.5 with a 0.84% w/v solution of [sodium hydroxide](#), and dilute to 1000 volumes with [water](#)

(1) Dissolve a quantity of the powdered tablets containing the equivalent of 0.1% w/v of phenoxymethylpenicillin.

(1) Dissolve a quantity of the powdered tablets containing the equivalent of 0.1% w/v of phenoxymethylpenicillin. (2) 0.11% w/v of [phenoxymethylpenicillin potassium BPCRS](#)

### CHROMATOGRAPHIC CONDITIONS

Use the chromatographic conditions described under Related substances

### DETERMINATION OF CONTENT

Calculate the content of  $C_{16}H_{18}N_2O_5S$  in the tablets using the declared content of  $C_{16}H_{18}N_2O_5S$  in phenoxymethylpenicillin potassium BPCRS.

Calculate the sum of the percentage contents of phenoxymethylpenicillin and 4-hydroxyphenoxymethylpenicillin (impurity D)

## LABELLING

The quantity of active ingredient is stated in terms of the equivalent amount of phenoxymethylpenicillin.