

Extensibility The fully-stretched width is not less than 2.5 times the width of the unstretched material, Appendix XX G, Method II.

Total number of wales 58.

Weight per unit area Not less than 80 g m^{-2} , Appendix XX D1, Method II, when determined on the unstretched width. For the purpose of calculation, the unstretched width is determined by measuring the lay-flat width and then doubling this value.

Ether-soluble substances Not more than 1.0%, Appendix XX N.

Water-soluble substances Not more than 3.0%, Appendix XX M.

Labelling The label on the package states that the stockinette has a nominal lay-flat width of 2.5 cm.

Ribbed Cotton and Viscose Stockinette

Ribbed Cotton and Viscose Surgical Tubular Stockinette

Ribbed Cotton and Viscose Stockinette consists of knitted fabric of 1:1 ribbed structure in tubular form, manufactured on a circular knitting machine, of singles yarn spun from a blend of two-thirds cotton and one-third viscose fibres. The fabric is reasonably free from knitting defects and contains not more than traces of cotton leaf, shell and other impurities.

Lengths up to 5 m have no joins; lengths of more than 5 m contain not more than one join per additional 10 m.

Fibre identification Complies with the tests for *cotton* and *viscose*, Appendix XX A.

Content of viscose Not more than 40% when determined by Method 3 of British Standard 4407:1975 (Methods of test. Quantitative analysis of fibre mixtures).

Courses per 10 cm Complies with the appropriate requirements given in the Table when determined by the following method. The fabric should be at its nominal lay-flat width.

TABLE I Heavy-weight Ribbed Cotton and Viscose Stockinette

Nominal lay-flat width cm	Courses per 10 cm	Total number of wales	Minimum weight per unit area g m^{-2}
5.0	84 to 92	168	160
7.5	84 to 92	300	173
10.0	76 to 84	336	170
15.0	76 to 84	504	177
20.0	76 to 84	564	158
25.0	84 to 92	744	130

TABLE II Light-weight Ribbed Cotton and Viscose Stockinette

Nominal lay-flat width cm	Courses per 10 cm	Total number of wales	Minimum weight per unit area g m^{-2}
5.0	82 to 92	156	125
7.5	75 to 83	272	125
10.0	75 to 85	360	125
15.0	75 to 85	552	125
20.0	75 to 85	636	125
25.0	82 to 92	636	125
30.0	75 to 85	912	125

Extensibility The fully-stretched width is not less than 2.5 times the width of the unstretched material, Appendix XX G, Method II.

Total number of wales Complies with the appropriate requirement given in the Table.

Weight per unit area Complies with the appropriate requirement given in the Table, Appendix XX D1, Method II, when determined on the unstretched width. For the purpose of calculation, the unstretched width is determined by measuring the lay-flat width and then doubling this value.

Fluorescence When examined under ultra-violet light (365 nm) the stockinette may display only a slight brownish-violet fluorescence and a few yellow particles. Not more than a few isolated fibres show an intense blue fluorescence.

Water-soluble and ether-soluble substances Carry out the methods for *water-soluble substances*, Appendix XX M, and for *ether-soluble substances*, Appendix XX N. The sum of the values found is not more than 3.0%.

Labelling The label on the package states (1) the nominal lay-flat width; (2) whether the contents comply with the requirements for heavy-weight or light-weight Ribbed Cotton and Viscose Stockinette.

Ribbed Cotton Stockinette

Ribbed Cotton Surgical Tubular Stockinette

Ribbed Cotton Stockinette consists of knitted fabric of 1:1 ribbed structure in tubular form, manufactured on a circular knitting machine, of singles cotton yarn. The fabric is reasonably free from knitting defects and contains not more than traces of cotton leaf, shell and other impurities.

Lengths up to 5 m have no joins; lengths of more than 5 m contain not more than one join per additional 10 m.

Fibre identification Complies with the tests for *cotton*, Appendix XX A.

Courses per 10 cm Complies with the appropriate requirements given in the Table when determined by the following method. Count the courses to the nearest half stitch. The fabric should be at its nominal lay-flat width.

TABLE I Heavy-weight Ribbed Cotton Stockinette

Nominal lay-flat width cm	Courses per 10 cm	Total number of wales	Minimum weight per unit area g m ⁻²
5.0	76 to 84	168	184
7.5	80 to 88	300	197
10.0	80 to 88	336	170
15.0	72 to 80	504	165
20.0	68 to 76	564	142
25.0	76 to 84	744	180
30.0	84 to 92	824	178

TABLE II Light-weight Ribbed Cotton Stockinette

Nominal lay-flat width cm	Courses per 10 cm	Total number of wales	Minimum weight per unit area g m ⁻²
5.0	82 to 92	156	125
7.5	75 to 83	272	125
10.0	75 to 85	360	125
15.0	75 to 85	552	125

Extensibility The fully-stretched width is not less than 2.5 times the width of the unstretched material, Appendix XX G, Method II.

Total number of wales Complies with the appropriate requirement given in the Table.

Weight per unit area Complies with the appropriate requirement given in the Table, Appendix XX D1, Method II, when determined on the unstretched width. For the purpose of calculation, the unstretched width is determined by measuring the lay-flat width and then doubling this value.

Fluorescence When examined under ultra-violet light (365 nm) the stockinette may display only a slight brownish-violet fluorescence and a few yellow particles. Not more than a few isolated fibres show an intense blue fluorescence.

Water-soluble and ether-soluble substances Carry out the methods for *water-soluble substances*, Appendix XX M, and for *ether-soluble substances*, Appendix XX N. The sum of the values found is not more than 3.0%.

Labelling The label on the package states (1) the nominal lay-flat width; (2) whether the contents comply with the requirements for heavy-weight or light-weight Ribbed Cotton Stockinette.

Ribbed Polypropylene Stockinette

Ribbed Polypropylene Surgical Tubular Stockinette

Ribbed Polypropylene Stockinette consists of knitted fabric of 1:1 ribbed structure in tubular form, manufactured on a circular knitting machine, of singles polypropylene yarn. The

fabric is reasonably free from knitting defects and contains not more than traces of impurities.

Lengths up to 5 m have no joins; lengths of more than 5 m contain not more than one join per additional 10 m.

Fibre identification Complies with the tests for *polypropylene*, Appendix XX A.

Courses per 10 cm Complies with the appropriate requirements given in the Table when determined by the following method. Count the courses to the nearest half stitch. The fabric should be at its nominal lay-flat width.

Nominal lay-flat width cm	Courses per 10 cm	Total number of wales	Minimum weight per unit area g m ⁻²
5.0	76 to 84	156	80
7.5	76 to 84	272	80
10.0	76 to 84	360	80
15.0	76 to 84	552	80
20.0	76 to 84	636	80
25.0	68 to 76	636	80
30.0	76 to 84	912	80

Extensibility The fully-stretched width is not less than twice the width of the unstretched material, Appendix XX G, Method II.

Total number of wales Complies with the appropriate requirement given in the Table.

Weight per unit area Complies with the appropriate requirement given in the Table, Appendix XX D1, Method II, when determined on the unstretched width. For the purpose of calculation, the unstretched width is determined by measuring the lay-flat width and then doubling this value.

Ether-soluble substances Not more than 1.0%, Appendix XX N.

Water-soluble substances Not more than 3.0%, Appendix XX M.

Labelling The label on the package states the nominal lay-flat width of the stockinette.

Viscose Stockinette

Viscose Surgical Tubular Stockinette; Plain Viscose Stockinette

Viscose Stockinette consists of plain knitted fabric in tubular form, manufactured on a circular knitting machine, of singles viscose yarn. The fabric is reasonably free from knitting defects and contains not more than traces of impurities.

Lengths up to 5 m have no joins; lengths of more than 5 m contain not more than one join per additional 10 m.

Fibre identification Complies with the tests for *viscose*, Appendix XX A.